## Design for Sustainability (DfS) Scorecard

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With our DfS scorecard, we drive sustainability improvement during the product development process through multiple product sustainability criteria divided into seven impact areas.

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Impact areas		Results
	MATERIALS	Total solvent usage during manufacturing is reduced by 70%. Use of Dichloromethane (DCM), a hazardous and carcinogenic substance, is avoided completely in the new manufacturing process.
<b>\$</b>	SUPPLIERS & MANUFACTURING	The manufacturing yield has increased from 40% to 98% due to better recovery with the new process.
(†)	PACKAGING	No change compared to baseline product in consideration of our DfS criteria.
(S)	ENERGY & EMISSIONS	Total machine time and thus energy used is reduced by 50% with the optimized process.
	WATER	Water (35 L/kg) is used as a solvent in the process to replace and reduce hazardous organic solvents.
W.	USABILITY & INNOVATION	Hands-on time have been reduced by 50% compared to the baseline process.
	CIRCULAR ECONOMY	New process uses water and improves the waste generation as compared to use of organic solvents.

Baseline product: Previous process for manufacturing ORBO<sup>™</sup> 43 /49P/1500/2300