

# purification perfection

Quality materials for absorption, adsorption & filtration



The life science business of Merck operates as MilliporeSigma in the U.S. and Canada.



## purification perfection

Purification is one of the most important applications in analytical laboratories. To ease your daily work, we offer a complete range of absorption and adsorption reagents, as well as filtration and clarification materials – all with excellent take-up properties. Our products are suitable for a wide variety of applications, such as absorbing or binding substances, as well as for decolorization, clarification and filtration. Regardless of the purpose, they deliver quality perfected for your intended use.

### Your benefits:



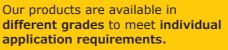
#### **Reliability:**

All natural products used are tested for organic impurities, and various anions and cations. The products are specified and offer excellent **batch-to-batch consistency**.

#### Convenience: Comprehensive po successful impleme

**Comprehensive portfolio** allows successful implementation of a wide variety of purification methods.

#### Variety:



#### **Overview of methods**

**Adsorption** [from Latin "adsorbere": to add, to attach] describes the takeup of a substance on the surface of a solid without a chemical reaction. Due to adhesive forces, gaseous, liquid and, in rare cases, solid substances accumulate on the surface or interface of the adsorbent. This releases the bond energy in the form of heat. The larger the surface, the greater the adsorption capacity of a substance. The specific surface (in "m<sup>2</sup>/g") is therefore often given for specification of the adsorbent. Adsorption strength is reduced by warming and increased by cooling.

**Absorption** [from Latin "absorbere": to devour, swallow up] describes a physical or chemical process of taking-up molecules or atoms by solid or liquid materials. This process differs from adsorption as molecules are taken up by the volume, not by the surface.

**Filtration** is a mechanical separation process for purification of substances. The filter and clarification materials used for this are usually reagents with absorbent or adsorbent properties, although materials which work in a similar way to frits or which form capillaries as filter cake, can also be used to clarify solutions, and decolorize or remove solid or colloidally dissolved substances.





**Products are available in various pack sizes** to suit all our customers – from small labs to large testing or production facilities.



#### Sustainability:

Most of our absorption, adsorption and filtration materials are natural reagents which are **not harmful to the environment**.



## From a to z

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## **Absorption tubes**

#### **Application advice**

Drying of incoming or outgoing air or general gas absorption

#### **Additional information**

Absorption tubes are 15 cm long and have a diameter of 2 cm. Hoses of various dimensions can also be conected: hoses with 3 mm external diameter can be pushed into the tube, while hoses with 8-12 cm internal diameter can be pushed over the opening. The tube must be opened on both sides before use by removing the two stoppers.

#### Absorption tube for H<sub>2</sub>O **Application advice**

H<sub>2</sub>O absorption tubes are used to keep reagents or solvents dry, for example during Karl Fischer titration or when working with solvent from withdrawal systems.

#### Additional information

In H<sub>2</sub>O absorption tubes, the filling also contains an indicator displaying the degree of saturation.

Product	CAS-No.	Content	Packaging	Cat. No.
Absorption tubes				
Absorption tube for $\rm H_2O$ (molecular sieve 0.3 nm with indicator)	-	3 units	Plastic can	1.06107.0003
Absorption tubes for CO <sub>2</sub> (sodium hydroxide on support)	-	3 units	Plastic can	1.01562.0003

#### Absorption tube for CO<sub>2</sub> **Application advice**

 $CO_2$  absorption tubes are used to bond carbon dioxide, for example to keep the titer stable during titration with NaOH and to prevent the formation of Na<sub>2</sub>CO<sub>3</sub> through the  $CO_2$  contained in the incoming air. The absorbent, which is placed on an inert carrier, also prevents caking after absorption. The air or gas can still flow through the absorption tube without a change in resistance.

#### **Additional information**

CO<sub>2</sub> absorption tubes are filled with sodium hydroxide on an inert carrier material. The reagent in these absorption tubes has a significantly higher capacity than caustic alkali pellets.

### Aluminium oxide fibers

#### **Application advice**

Due to their high melting point of 1700 to 1800 °C, aluminium oxide fibers are ideal for use as filtration and insulation agents.

#### **Information on** sustainable protection

In contrast to asbestos fibers, our aluminium oxide fibers are non-carcinogenic and can be easily disposed of.

Product	CAS-No.	Content	Packaging	Cat. No.
Aluminium oxide fibers				
Aluminium oxide fibers for gooch crucibles	142844-00-6	100 g	Plastic bottle	1.15754.0100
		1 kg	Plastic bottle	1.15754.1000

### **Charcoal activated**

#### **Application advice**

Activated charcoal is used for a wide range of applications, such as adsorption, decolorization and purification of gases and liquids, and as a carrier for catalysts. Thanks to its very large internal surface area (800-1500 m<sup>2</sup>/g), activated charcoal is able to absorb molecules of diverse sizes. Since chemical substances must diffuse into the pores during adsorption, powdered carbon is easier to 'load'. In contrast, the granulated form offers lower resistance, making it more suitable for flow-through processes with gases.

#### **Additional information**

Activated charcoal is used in many different fields, including the chemical industry or for environmental protection. Activated charcoal looks the same as charcoal, but, due to a special 'activation process', it has a porous, spongelike structure with a larger internal surface area.

#### Information on sustainable protection

Activated Charcoal is gained from natural raw materials.

Product	CAS-No.	Content	Packaging	Cat. No.
Charcoal activated				
Charcoal activated granular 1,5 mm extra pure	7440-44-0	1 kg	Plastic bag	1.02514.1000
		5 kg	Fiber carton	1.02514.5000
		25 kg	Fiber carton	1.02514.9025
Charcoal activated powder pure	7440-44-0	1 kg	Plastic bag	1.02183.1000
		17.5 kg	Fiber carton	1.02183.9018
Charcoal activated powder extra pure	7440-44-0	1 kg	Plastic bag	1.02184.1000
		5 kg	Fiber carton	1.02184.5000
		20 kg	Fiber carton	1.02184.9020
Charcoal activated for analysis	7440-44-0	250 g	Metal can	1.02186.0250
		1 kg	Metal can	1.02186.1000
		20 kg	Fiber carton	1.02186.9020



### **Calcium** oxide

#### **Application advice**

Calcium oxide is used as a drying agent and absorbent for  $CO_2$  and for the creation of calcium bonds, e.g. in the production of glass, paper, rubber and soda.

#### Information on sustainable protection

Calcium oxide is obtained from selected natural marble.

Product	CAS-No.	Content	Packaging	Cat. No.
Calcium oxide				
Calcium oxide from small marble lumps ~ 3-20 mm	1305-78-8	1 kg	Plastic bottle	1.02109.1000
		25 kg	Fibre carton	1.02109.9025

### **Charcoal wood**

#### **Application advice**

#### Additional information

Charcoal wood can be used for adsorption, filtration or clarification for many technical purposes.

Coking or carbonization of beech wood (heating up to 400 °C without air) produces charcoal wood with a very large internal surface area.

Product	CAS-No.	Content	Packaging	Cat. No.
Charcoal wood				
Charcoal wood powder	7440-44-0	25 kg	Fiber carton	1.02204.9025

#### Information on sustainable protection

Natural production by coking beech wood.

### **Glass wool**

#### **Application advice**

Due to ist chemical resistance even against strong acids (except hydrofluoric acid), glass wool is used as a filter material in analytical processes, and as a supporting substance for drying agents in drying towers, for example to prevent caking in phosphorus pentoxide. It can also be used for insulation up to around 500 °C.



#### **Additional information**

Glass wool is made of soda lime silic acid glass fibers.

Product	CAS-No.	Content	Packaging	Cat. No.
Glass wool				
Glass wool	65997-17-3	250 g	Metal can	1.04086.0250
		1 kg	Fiber carton	1.04086.1000

### Graphite

#### **Application advice**

Graphite is used as an absorbent

#### Information on sustainable protection

and lubricant at temperatures of Graphite consists mainly of pure up to around 350 °C. carbon.

Product	CAS-No.	Content	Packaging	Cat. No.
Graphite				
Graphite	7782-42-5	2.5 kg	Fiber carton	1.04206.2500
		25 kg	Fiber carton	1.04206.9025

### Molecular sieves

#### **Application advice**

Molecular sieves can be used in desiccators and drying tubes; for keeping absolute solvents dry; for drying gases or solvents in drying columns; for selective adsorption (e.g. phosgene from chloroform)

#### **Advantages**

- · Easy to use: practically chemically inert, non-toxic, easy disposal, dried liquids can be decanted
- High adsorption capacity even with low water content in substance to be dried
- High adsorption capacity even at high temperatures
- High adsorption affinity for polar and unsaturated organic molecules (however, H<sub>2</sub>O is always preferentially adsorbed)
- Selective adsorption: only molecules that can pass through the pores are adsorbed

#### Capacity

15-24% at 25 °C

#### Indicator

Brown gel indicator changes from brown to yellowish at H<sub>2</sub>O uptake of approximately 7–10 g/100 g molecular sieve

#### Regeneration

Pore diameter

0.3 nm

0.4 nm

1.0 nm

Maximum regeneration temperature is 450 °C. Molecular sieves can be dried in a drying oven above 250 °C to a water content of 2-3 g/100 g molecular sieve. The remaining water can be removed at 300-350 °C using a vacuum oil pump (10-1-10-3 mbar), whereby a cold trap containing carbon dioxide coolant or liquid air should be connected. Due to their high partial water vapor pressure, water pumps are not suitable for this purpose. For safety reasons, molecular sieves that have been used to dry solvents should be freed from possible solvent by mixing water prior to regeneration. Molecular sieves with a moisture indicator should not be heated above 150 °C.

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1	1.05704.1000 Supelco	Si to
	Molecular sieve 0.3 nm beads	V0 50 Ab
	Molekularsieb 0,3 nm Tamiz molecular 0,3 nm	199 Va
	Tamis moléculaire 0,3 nm Peneira molecular 0,3 nm	6 067
	Setaccio molecolare 0,3 nm Moleculaire zeef 0,3 nm	2263
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	400 Summi Drive, Builington MA 01803 USA, Tel. +1-978-715-4321 sigmaaldrich.com 0.2018	$\sim$



#### **Chemical and physical** properties

Molecular sieves are crystalline, synthetic zeolites. Their crystal gratings are similar to a cage with numerous hollow spaces. The cavities are accessible from all sides by pores of exactly defined dimensions. Depending on the type of molecular sieve, these can be 0.3, 0.4 or 1.0 nm in diameter. If the water on the hollow spaces is removed due to heating, the material becomes an extremely active absorbent. However, this only occurs with molecules adsorbed that are small enough to pass through the pores (sieve effect).

Туре	Composition	Structure
3A	Potassium sodium aluminium silicate	Zeolite
4A	Sodium aluminium silicate	Zeolite
13A/X	Sodium aluminium silicate	Zeolite



#### **Physical properties**

The molecular sieve crystallites obtained by hydrothermal manufacture are formed into rods and beads using 1-2% clay as binding agent. Vibration caused by transport may bring about some abrasion which collects in the first fraction during dynamic drying.

0.75 kg/l
800 m²/g
Beads (~2 mm), rods (~1.6 mm)
0.3, 0.4 or 1.0 nm
0.3 cm <sup>3</sup> /g
>0.8 kJ/kg
4,200 kJ



### Sea sand

#### **Application advice**

Sea sand is used in laboratories to filter and clarify extremely contaminated water or solutions. It is also used as a grinding aid, and to create a heating bath (sand bath). To remove contaminations which can be dissolved in acid, sea sand is boiled in hydrochloric acid and ignited in order to carbonize organic material and achieve the quality required for laboratory use.

#### Information on sustainable protection

Sea sand is a natural product which consists predominantly of silicon oxide and small quantities of other metal oxides.

Product	CAS-No.	Content	Packaging	Cat. No.
Sea sand				
Sea sand, extra pure	14808-60-7	1 kg	Plastic bottle	1.07711.1000
		5 kg	Plastic bottle	1.07711.5000
		10 kg	Fiber carton	1.07711.9010
Sea sand, purified by acid and calcined, for analysis	14808-60-7	1 kg	Plastic bottle	1.07712.1000
	5 kg	5 kg	Plastic bottle	1.07712.5000
		10 kg	Plastic bottle	1.07712.9010
		25 kg	Fiber carton	1.07712.9025

CAS-No.	Content	Packaging	Cat. No.
1318-02-1	250 g	Plastic bottle	1.05704.0250
	1 kg	Plastic bottle	1.05704.1000
	10 kg	Plastic bucket	1.05704.9010
-	250 g	Plastic bottle	1.05734.0250
	1 kg	Plastic bottle	1.05734.1000
1318-02-1	250 g	Plastic bottle	1.05741.0250
	1 kg	Plastic bottle	1.05741.1000
1318-02-1	250 g	Glass bottle	1.05708.0250
	1 kg	Glass bottle	1.05708.1000
	10 kg	Plastic bucket	1.05708.9010
1318-02-1	250 g	Glass bottle	1.05739.0250
	1 kg	Glass bottle	1.05739.1000
1318-02-1	1 kg	Plastic bottle	1.05743.1000
1318-02-1	250 g	Glass bottle	1.05705.0250
	1 kg	Glass bottle	1.05705.1000
1318-02-1	1 kg	Glass bottle	1.05703.1000
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### **Sodalime**

#### **Application advice**

Soda lime is used to absorb CO<sub>2</sub> from air and gases, offering a large internal surface area for this purpose. It is suitable for small or large absorption systems in laboratories and technical facilities.

#### Additional information

Soda lime contains an indicator which changes from beige to violet. The color may change further from violet to blue when in intermittent use or after a period of shutdown. This is due to a back or balance reaction, in which hydroxide groups that have become active again are

Product	CAS-No.	Content	Packaging	Cat. No.
Sodalime				
Sodalime with indicator, granules ca. 1-2.5 mm	-	500 g	Plastic bottle	1.06733.0501
		2.5 kg	Plastic bottle	1.06733.2500
Sodalime pellets with indicator for analysis	-	1 kg	Plastic bottle	1.06839.1001
		5 kg	Plastic bottle	1.06839.5001
		25 kg	Fiber carton	1.06839.9025

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1.07712.1000

available on the surface. However, no  $CO_2$  is released when this occurs. Even if the indicator returns to beige, the soda lime does not have more absorption capacity than at the start, because the  $CO_2$  bonding which has already taken place reduces the remaining capacity available.

### Supelco® Analytical Products

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