## THE DOZN" SCALE



Re-engineered Score ←

Based on the 12 Principles of Green Chemistry\*, DOZN helps researchers, scientists, and manufacturers increase performance and efficiency while reducing human and environmental impact. *\*Paul T. Anastas and John C. Warner, 1991.* 

## β-AMYLASE

An enzyme commonly found in sweet potatoes-hydrolyzes starch into sugar

	12 Principles of Green Chemistry	Percentage of Improvement	Results
	Atom Economy	93%	Increased yield. Used less raw materials.
Resource Used	Waste Prevention	97%	Eliminated use of organic solvents. Reduced waste.
	Reduce Derivatives	N/A	
	Renewable Feedstocks Use	96%	More efficient sweet potato use. Reduced auxiliary chemicals.
	Real-Time Pollution Prevention	N/A	
	Catalyst	N/A	
L	Energy Efficiency Design	100	0% Eliminated need for elevated temperature and pressure
	Less Hazardous Chemical Synthesis	95%	Water-based solutions replaced organic solvents. Removed toxic filtering agents.
	Safer Chemical Design	N/A	
Hazards Reduction	Safer Solvents and Auxiliaries	100	0% Eliminated all organic solvents.
3	Design for Degradation	No Change	No increased impact with new procedure.
	Inherently Safer Chemical for Accident Prevention	96%	Eliminated flammability and reactivity dangers.
			Previous Score ←

## TOTAL PERCENT IMPROVEMENT

AGGREGATE SCORE O O 57 O

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