

MERCK

EXPLORE LEARN COLLABORATE

**Your toughest pharma and
biopharma problems, solved.**

M Lab™ Collaboration Centers



The Life Science business
of Merck operates as
MilliporeSigma in the
U.S. and Canada.



Welcome to M Lab™ Collaboration Centers

A global network of vibrant collaboration labs where Life Science innovators explore big ideas, learn new techniques, and rapidly move from complex problems to optimal solutions—together.

Arrive with curiosity. Leave with peace of mind.

A pioneer with a promising molecule. An established manufacturer with a large-scale process. Whatever your situation, M Lab™ Collaboration Centers invite you to test advanced techniques, explore novel modalities, and upskill your team without disrupting your own operations.

Each collaboration space offers hands-on and virtual access to:

- A large global network of scientific and engineering experts
- Non-GMP facilities designed for flexibility and exploration
- Innovative technologies from the leading edge of Bioprocessing 4.0



A team of experts, hand-picked to support you.

When you bring a problem to the M Lab™ Collaboration Centers, you're no longer facing it alone. More than 300 scientific and engineering problem solvers, averaging 20 years' experience are working alongside you.

These experts know what it takes for today's pharma and biotech innovators to move from "stuck" to "solved," all while keeping their IP secure and their momentum strong. Whatever you bring to them, they'll bring the knowledge you need to succeed.

Adaptable spaces designed for troubleshooting.

- Flex your curiosity in a non-GMP environment. M Lab™ Collaboration Centers offer pilot-scale labs, process development labs, and upstream labs, giving you the flexibility you need to recreate and rethink your process.
- Innovate without interruption. Assess potential solutions and learn about next-generation technologies without putting your processes at risk.
- Collaborate in-person or virtually. Visit locations in biotech hubs around the world or bring these benefits into your own lab with world-class remote access.



Ready, set... scale.

- **Drive scientific insight across your entire process train.** Experiment with real equipment and troubleshoot any process from upstream to downstream and through final fill.
- **Learn how Bioprocessing 4.0 can accelerate your speed to market.** Experiment with automated workflows, data analytics software that can predict process parameter values, and other cutting-edge innovations.
- **Design a multimodal future.** Learn how to bring complex portfolios to market faster by experimenting with modality-specific processes, including cell and gene therapies, mAbs, vaccines, r-Proteins, and more.

Elevate your team's expertise.

- **Keep up with a rapidly evolving market.** Techniques and regulations are continuously evolving. Is your workforce ready? Make that a 'yes' through upstream and downstream bioprocessing learning opportunities, available for every experience level.
- **Interact with expert trainers in your lab or ours.** In-person and livestreamed training put you in control of your team's learning outcomes, all based on your unique requirements.
- **Choose from extensive e-learning courses and learning plans.** With access to the digital Learn@M platform, your team can grow new skills at any time, from any place. To browse current course offerings, visit <https://learnatm.merckgroup.com/global/learn>



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**M Lab™
Collaboration
Centers**



**To succeed out there,
start in here.**

Accelerate your progress, solve your toughest problems, and map your future with the expertise and innovative technologies available in-person or virtually at M Lab™ Collaboration Centers.

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Let's work together toward your next breakthrough solution.
Reach out to start a conversation today.



**Look inside the M Lab™
Collaboration Centers.**