# **Bulk Powder Transfer Bag**

## A leading, scalable, standard offer – with ILC Dover EZ BioPac®

The trend toward single use disposables technology and systems for bioprocessing is commonplace in bio-manufacturing facilities, with many users enjoying reduced facility costs, improved flexibility, and a reduced risk profile.

Media and Buffer preparation remains a key part of Biopharmaceutical manufacturing, and traditionally, their preparation is labor intensive and can lead to risk related to containment and employee safety. As such, this process could benefit from cleaner, safer, and more efficient processes.

### An Intuitive Approach to Bulk Powder Handling

We have qualified EZ BioPac<sup>®</sup>, from ILC Dover as their preferred bulk powder package. Manufactured with ArmorFlex<sup>®</sup> 114 film, the EZ BioPac<sup>®</sup> range is a fit for purpose, scalable and intuitive offer that enables the clean, safe and efficient delivery of bulk powders into bioprocess. Benefits include:

- Pre-filled, pre-weighed ready to go
  - Eliminates re-weighing and bagging, reducing potential contamination and streamlines operations
  - Precise tare weights eliminate the need for repetitive activities such as scooping and weighing
- 1–100 Kg fill capability
  - A broad and flexible offer aligns with the need to manage varying volume demands, and drives efficiency
- Ergonomic design with novel connections
  - Simple, safe and secure connection to the process
  - Several neck configurations available, for ease of use, and handles/lifting loops for safe and easy handling
- ArmorFlex  $^{\mbox{\tiny 8}}$  114 film construction is standard
  - Permanent antistatic properties enables full discharge of powder without wash down (99.9% Product Recovery)

### **ArmorFlex® 114 Film for Performance**

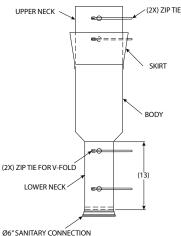
EZ BioPac<sup>®</sup> is manufactured with a single layer of ArmorFlex<sup>®</sup> 114; a linear low density polyethylene film (LLDPE), chosen for its purity, strength and elasticity, which meets all the required regulatory compliance standards:

- Meets FDA, USP and EU regulatory compliance standards
- Complies with FDA 21 CFR
- Passes USP <661> Physiochemical tests for plastics
- Passes USP <88> Class VI (7 day implant)
- Passes USP <87> biological reactivity, in vitro
- Permanent antistatic formulation, with no added slip or block agents
- Animal Component Free and of Non– Animal Origin

## **Engineered for Clean, Safe and Efficient Powder Delivery**

EZ BioPac<sup>®</sup> is designed to simplify bulk powder transfer for all scales of operation. Key design features include:

- Standard sanitary and stretch fit connection options for ease of use with standard or single use operations
- Robust ergonomic design, with built-in lifting handles for small volumes and lifting loops for scale up
- Built in zip ties for quick product release and bag closure, post dispense





EZ BioPac® Part Number	Secondary Outer Shipping Container	Connector Options	Guideline volume fill Kgs (Actual based on bulk density)									
			10	20	30	40	50	60	70	80	90	100
DP4602 DP4515	40 L box 40 L box	4" Non Gasket Flange 4" Stretch Fit										
DP4603 DP4604	14 Gal drum 14 Gal drum	6" Flange 6" Stretch										
DP4487 DP4600	30 Gal drum 30 Gal drum	6" Flange 6" Stretch										
DP4537 DP4601 DP4652	47 Gal drum 47 Gal drum 47 Gal drum	6" Flange 6" Stretch 8" Non Gasket Flange										

All products listed are made with ArmorFlex® 114 film (liner low density polyethylene)

#### **Optional accessories to support process implementation**

Part Number	Accessory	Description						
HW 11200 Lifting Bars   HW 11089 Lifting Bars		Low profile lifting bar for products DP4603, DP4604 Low profile lifting bar for products DP4487, DP4600, DP4537, DP4601, DP4652						
HW 10977 HW 10506	Lifting System	Stainless steel manual lifting system $\leq$ 45 Kg capacity Stainless steel manual lifting system $\leq$ 50 Kg capacity						
HW 11230	Hand tool	Stainless steel cable tie removal tool						
SF1G-3A-R0-2EA SF5G-3A-R0-2EA	Sample Bags/Dry Bags	EZ BioPac®, 1 L, V-fold neck, 3" Non Gasket, AF114 EZ BioPac®, 5 L, V-fold neck, 3" Non Gasket, AF114						
DP4714-1EA DP4715-1EA	Dry Bags	EZ BioPac®, 40 L, V-fold neck, 3" Flange, AF114 EZ BioPac®, 40 L, V-fold neck, 3" Non Gasket, AF114						

#### To place an order or receive technical assistance

In the U.S. and Canada, call toll-free 1-800-645-5476

For other countries across Europe and the world, please visit: emdmillipore.com/offices

For Technical Service, please visit: emdmillipore.com/techservice

milliporesigma.com



Copyright © 2017 EMD Millipore Corporation. All Rights Reserved. MilliporeSigma and the Vibrant M are trademarks of Merck KGaA, Darmstadt, Germany. SAFC is a trademark of Sigma-Aldrich Co. LLC. or its affiliates. EZ BioPac and ArmorFlex are registered trademarks of ILC Dover IP, Inc.