

## Specification

## 1.08337.0000 D(+)-Glucose anhydrous for biochemistry Reag. Ph Eur

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Assay (calc. on anhydrous substance)	97.5 - 102.0	%
Identity (specific rotation)	passes test	
Identity (HPLC)	passes test	
Identity (water)	passes test	
Appearance of solution	passes test	
Conductivity	≤ 20	μS/cm
Related substances (sum of impurities A and B)	≤ 0.4	%
Related substances (impurity C)	≤ 0.2	%
Related substances (impurity D)	≤ 0.15	%
Related substances (unspecified impurities)	≤ 0.10	%
Related substances (Sum of all impurities)	≤ 0.5	%
Dextrin	passes test	
Soluble starch, sulfite	≤ 15	ppm
Residual solvents (ICH Q3C)	excluded by the manufacturing process	
Water (according to Karl Fischer)	≤ 1.0	%

Corresponds to Reag. Ph.Eur.

Julian Hofmann

Responsible laboratory manager quality control

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